



# Mapefill GP

## General purpose non-shrink grout

### WHERE TO USE

Recommended for grouting voids in structural elements such as: patching up honeycombs in concrete, filling gaps in precast elements, and grouting base plates and bridge bearings.

### Some application examples

- Anchoring of mechanical equipments.
- Anchoring of steel bars.
- Filling of rigid joints between elements in concrete and precast concrete structures.
- Execution of underpinning.
- Pressure grouting of concrete structures.
- Grouting of machine baseplate, bridge bearing.
- Concrete repairs.

### TECHNICAL CHARACTERISTICS

**Mapefill GP** is a preblended powdered grout based on high strength cement, graded aggregates with 1 mm diameter and special additives with an expansive agent formulated by the MAPEI research laboratories.

When mixed with water **Mapefill GP** is transformed into a very highly fluid grout without segregation that is able to fill intricate spaces.

**Mapefill GP**, due to its expansive agent, is characterized by a total absence of shrinkage in

the plastic (ASTM C827) and hardened phase, and develops early flexural and compressive strength.

**Mapefill GP** also has the following qualities:

- excellent impermeability to water;
- excellent adhesion to iron and concrete;
- excellent resistance to dynamic mechanical stress;
- modulus of elasticity and thermal expansion coefficient similar to those of high quality concrete;
- **Mapefill GP** does not contain metal aggregates and aluminium dust;
- non-toxic;
- non-corrosive;
- chloride-free.

**Mapefill GP** meets all the main requirements for ENV 1504-9 (*"Products and systems for the protection and repair of concrete structures; definitions, requirements, quality control and conformity assessment. General principles for the use of products and systems"*) and the minimum requirements for EN 1504-6 (*"Anchoring steel reinforcement"*).

### RECOMMENDATIONS

- Do not add cement or additives to **Mapefill GP**.
- Do not add water when the mix begins to set.

## TECHNICAL DATA (typical values)

### PRODUCT IDENTITY

Consistency:	powder
Colour:	grey
Max. diam. of aggregate (mm):	1
Dry solids content (%):	100

### APPLICATION DATA

Colour of the mix:	grey
Mixing ratio: – trowellable mix: – pourable mix:	25 kg of <b>Mapefill GP</b> with 3.25-3.88 litres of water 25 kg of <b>Mapefill GP</b> with 4.25-4.5 litres of water
Consistency:	fluid
Flow (ASTM C939):	< 60 sec. (using 18% water)
Density of the mix (kg/m <sup>3</sup> ):	2100-2300
pH of mix:	> 11.5
Temperature range:	from +5°C to +40°C
Pot life:	60 min.

### FINAL PERFORMANCE (18% blending water)

Performance characteristic	Test method	Minimum requirements according to EN 1504-6	Product performance
Compressive strength (MPa):	EN 12190	> 80% of the value declared by the manufacturer	20 (after 1 day) 45 (after 7 days) 55 (after 28 days)
Flexural strength (MPa):	EN 196/1	none	5 (after 1 day) 7 (after 7 days) 8 (after 28 days)
Free expansion max in the plastic phase (%):	ASTM 827	none	1
Drawing resistance of the steel rods - movement under a 75 kN load (mm):	EN 1881	< 0,6	< 0.21
Reaction to fire:	Euroclass	value declared by manufacturer	A1

- Do not use **Mapefill GP** if the bag is damaged or has already been opened.

- Do not apply **Mapefill GP** at temperatures below +5°C.

## **APPLICATION PROCEDURE**

### **Preparing the substrate**

- Remove all deteriorated concrete down to sound substrate.
- Scarify the surface and eliminate completely dust, oil, grease, debris and laitance.
- Soak the sides of the cavity to be filled with water. Before pouring, remove all excess water. To facilitate the elimination of unabsorbed water, use compressed air if necessary.

### **Preparing the grout**

Pour up to 80% of the required water (see APPLICATION DATA) into a clean container and slowly add **Mapefill GP** continuously. Add remaining water to achieve the desired mix. Mix for 1 to 2 minutes with a heavy duty mixer, remove from the sides of the concrete mixer any powder that is not well blended; remix for another 2 to 3 minutes until a fluid homogeneous paste is obtained. According to the quantities to be prepared, a grout mixer or a mechanical mixer can be used paying careful attention to avoid the formation of air bubbles. Mixing by hand is not recommended.

### **Application (anchoring)**

Pour **Mapefill GP** from one side only in a continual flow encouraging the discharge of air bubbles.

The use of **Mapefill GP** for connecting precast concrete elements and the filling of rigid joints is recommended for thickness up to 6 cm. It is not necessary to vibrate the grout mechanically; to facilitate the filling of spaces that are particularly difficult, use a wood list or an iron rod.

### **Grouting of thick section**

For filling cavities that have dimensions greater than those indicated, please consult our Technical Service for Assistance.

### **Instructions to be observed before and after application**

- At temperatures around +20°C, no particular precautions are required.
- In hot weather it is advisable not to expose the material to sun and to use cold water in preparing the mix.
- In low temperatures it is advisable to use water that is at +20°C.
- After casting, **Mapefill GP** must be properly cured; the surface of grout exposed to the air must be protected from rapid water evaporation that can cause the formation

of surface cracks due to plastic shrinkage especially in hot and/or windy weather.

- Spray water on surface exposed to air the first 24 hours of curing or apply an anti-evaporant.

### **Cleaning**

Fresh grout can be removed from tools with water. After curing, cleaning becomes very difficult and can only be done mechanically.

### **CONSUMPTION**

Every 25 kg bag of **Mapefill GP** can yield 13-14 litres of grout.

### **PACKAGING**

**Mapefill GP** is available in 25 kg bags.

### **STORAGE**

Store in a dry, sheltered place in original, unopened packaging for 12 months.

### **SAFETY INSTRUCTIONS FOR THE PREPARATION AND APPLICATION**

**Mapefill GP** contains cement that when in contact with sweat or other body fluids produces an irritant alkaline reaction and allergic reactions to those predisposed. Use gloves and protective goggles.

For further and complete information about a safety use of our product please refer to our latest version of the Material Safety Data Sheet.

PRODUCT FOR PROFESSIONAL USE.

### **TECHNICAL INFORMATION**

For all other technical information please call MAPEI Technical helpline on 01215086970.

### **N.B.**

*Whilst we try to ensure that any advice, recommendations or information given in our literature is accurate and correct, we have no control over the circumstances in which our product is used. It is therefore important that the end users satisfy themselves that the product and conditions are suitable for the envisaged application.*

*No warranty can be given or responsibility accepted other than, that the product supplied by us will meet our written specification.*

*End users should ensure that our latest product data and safety information sheets have been consulted prior to use.*

**Please refer to the current version of the Technical Data Sheet, available from our website [www.mapei.com](http://www.mapei.com)**

**All relevant references  
for the product are available  
upon request and from  
[www.mapei.com](http://www.mapei.com)**

**Mapefill GP**



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